



## RAW MATERIAL QUALITY SPECIFICATIONS

# MIXED PAPER (MIX #2)

### INDUSTRY SPECIFICATIONS OF SORTED WHITE LEDGER (SWL)

Consists of uncoated, printed or unprinted sheets, shavings, guillotined books and cuttings of white groundwood-free ledger, writing, and other paper which has similar fibre and filler content.

### PROHIBITED MATERIAL

Any materials which, by their presence in a pack of paper stock in excess of the amount allowed, will make the pack unusable as the grade specified.

Any materials that may be damaging to equipment.

All sorted recovered paper stock must be free of food debris, medical or hazardous wastes and poisonous or other harmful substances or liquid.<sup>i</sup>

**Prohibitive materials may not exceed 0.5%. The mill reserves the right to reject bales containing the following materials:**

- Metal (staples, paper clips, etc.)
- Hot melt glues or material of a similar nature
- Waxed paper
- Wet strength paper
- Thermal and fax paper
- Unbleached paper, corrugated boxes and brown bags
- Plastic, rubber, wood, etc. (not permitted)
- Carbon paper (not permitted)

### OUTTHROWS

All papers that are so manufactured or treated or are in such a form as to be unsuitable for consumption as the grade specified.<sup>ii</sup> Outthrows plus prohibitive may not exceed 2%.

**The mill reserves the right to reject bales if these materials exceed 1%:**

- Heavily printed stock
- Lightly tinted papers

### LOADING AND HANDLING REQUIREMENTS

- Minimum payload to avoid light load charge is 18,000 kg / 40,000 lbs per truck.
- Bales should weigh a minimum of 500 kg (1,100 lbs)
- Best weight for a bale is 800 kg (1,760 lbs)
- Bales must have sufficient steel wires drawn tight to ensure good delivery. No double wired, plastic banding, shrink wrap, headers or pallets will be accepted.

### QUALITY CONTROL

Loads will be evaluated upon their arrival.

<sup>i</sup> Institute of Scrap Recycling Industries, Inc. Scrap Specifications Circular, 2016.

<sup>ii</sup> Idem.